

5/11

DART AEROSPACE	Work Order:	22410
Description: Mounting Bracket	Part Number:	D2581
HD 04.06.25 (P 04.06.25)		

Drawing: D2581 Rev. A1

Qty: 55 58

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	HD	05.02.14	52
2	PURCHASING	Issue P/O: 2007565 Laser cut as per Dwg D2581 Material: 304/316 SS 0.125" thick <b>Material release note required</b>		U 05.02.16	52
3	RECEIVING	Receive and Inspect for transit damage <b>Ensure material release note attached</b>	CD	05.03.10	55
4	QC	Inspect Level 6	SB	05/03/21	55
5	METAL	Deburr	SB	05/03/21	55
6	METAL	Form as per Dwg D2581 using CNC Brake	2	05.04.02	55
7	QC	Inspect Level 5	HD	05.04.02	55
8	STORES	Identify and Stock	X	05.03.04	55
9	EXPEDITING	Close W/O Cost / Part: 4.02 54C 05/04/06 (55) 4.09	HD	05.04.12	55

Rev	Date	Change	Revised By	Approved
B	98.01.14	Add Inspection Level and Dwg Ref	BW	
C	99.06.29	Re-format	DM	
D	01.07.17	Added info to step 2	SM	EC

RELEASED

EC 01.07.17

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 NOTE: Date & initial all entries QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



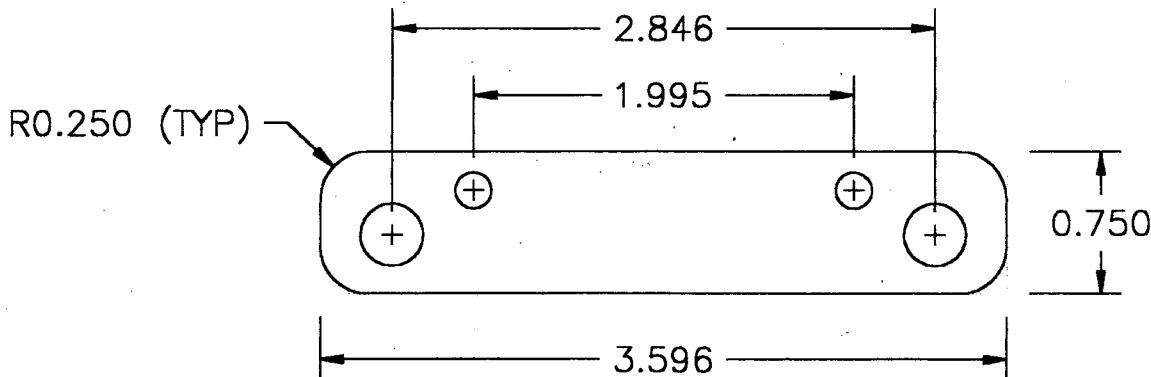
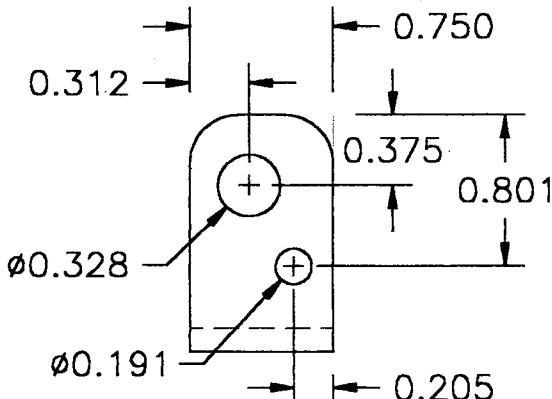
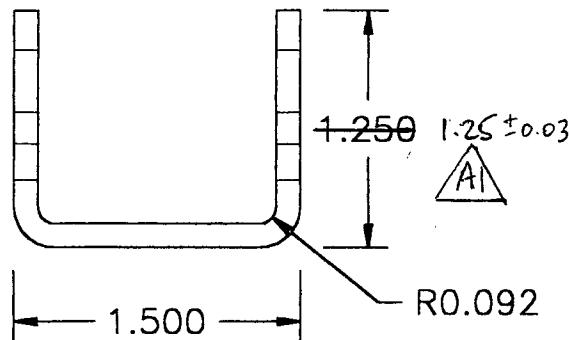
copy issued

DESIGN MIKE M	DRAWN BY MIKE M	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED Bw	APPROVED M M	DRAWING NO. D2581
DATE 96.06.27		REV. A SHEET 1 OF 1 TITLE MOUNTING BRACKET SCALE 1:1

A1 ~~4~~ 04.05.14

CHANGE TOLERANCE ON 1.25 Dimension

RELEASED  
96/07/23 Bw



MATERIAL: 304/316 SS 0.125 THICK

SHOP COPY  
REF. TO  
ENGINEERING  
UNCONTROLLED COPY  
SUCH USE IS AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 22410



## Job Costing Report

Dart Aerospace Ltd.  
HawkesburyFeb 14, 2005  
07:34 am

Work Order No	:	0022410	Department Code:	
Project Name	:	D2581	Burden Flags	: NNNNNNN
Project For	:	WK511	WO Status	: Open
Work Order Type	:	Main	Invoice State	: Not Invoiced
Main WO Number	:		Invoice Date	:
House Part Number	:	D2581	Invoice Number	:
Description	:	Mounting Bracket	Invoice Amount	: 0.00
Manufactured	:	Yes		
Amount Req'd	:	52	Order Entry No	:
Amount Done	:	0	OE Value	: 0.00
Start Date	:	02-11-05	Est Margin	: 0.000%
Est Finish Date	:	03-03-05	Actual Margin	: 0.000%
Act Finish Date	:			
Drawings Reqd	:	No		
Ok for Approval	:			
Approval Rec'd	:			\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	:	0.00	0.00	0.00	0.00
Engineering Hours	:	0.00	0.00	0.00	
Engineering Cost	:	0.00	0.00	0.00	0.00
Production Hours	:	0.00	0.00	0.00	
Production Cost	:	0.00	0.00	0.00	0.00
Packaging Hours	:	0.00	0.00	0.00	
Packaging Cost	:	0.00	0.00	0.00	0.00
OverHead Hours	:	0.00	0.00	0.00	
OverHead Cost	:	0.00	0.00	0.00	0.00
CNC Hours	:	0.00	0.00	0.00	
CNC	:	0.00	0.00	0.00	0.00
Misc. Hours	:	0.00	0.00	0.00	
Misc.	:	0.00	0.00	0.00	0.00
Burden	:	0.00	0.00	0.00	
Total Cost	:	0.00	0.00	0.00	
Margin	:	0.000	0.000		
Selling Cost	:	0.00	0.00		

	Estimated	Actual
Labour Hrs/Amount Done	:	0.00
Profits/ (Loss)	:	0.00

08/23/2004 12:08 FAX 6042728137

INTEGRIS METALS

007/020

海扶實業有限公司  
VHF MAU CORP.

PRODUCED  
THICK COATED STAINLESS STEEL SHEET AM 310/04 S30  
FINISH, WITH NO MACHINING ON MAN SIDE, WITH BACK PASS,  
SPLITTED, FOLDED, 100% FINEST, WITH FABRIC INTERLEAVED.

2.4:3.0:0.8:0.05:0.05  
M, DIN 1.4301, 0.035MM  
KOWHUNG TAIWAN R.D.C.  
TELEFAX: 886-7-2610303  
CERTIFICATE NUMBER:  
DATE OF ISSUE: 2005/03/03

## INSPECTION CERTIFICATE

MATERIAL TEST/INSPECTION CERTIFICATES

9025154/16

INTEGRIS METALS LTD.

AM 304

INTEGRIS METALS LTD.

(ITEM NO) SIZE	NO.	WEIGHT (K.W.)		Heat No.	ID NO.	Physical Properties Tensile Test (JIS-Z-2240)										Chemical Composition (%)						
		KGS	LB			Y.S. (kg/mm <sup>2</sup> )	T.S. (kg/mm <sup>2</sup> )	EL	URE	N.V.	MPR	C	S	Mo	P	N	O	H				
AM 304 100*450 0.8*700	1	1.322	3009	(YU22445)	36227364-16	301	653	50	85	172	4	0.04	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02
AM 304 100*450 1.0*700	1	1.322	3009	(YU22445)	36227364-18	301	653	50	85	172	4	0.04	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02
AM 304 100*450 1.2*700	1	1.322	3009	(YU22445)	36227364-17	301	653	50	85	172	4	0.04	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02
AM 304 100*450 1.5*700	1	1.322	3009	(YU22445)	36227364-12	201	653	50	85	172	4	0.04	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02
AM 304 100*450 1.8*700	1	1.322	3009	(YU22445)	36227364-13	201	653	50	85	172	4	0.04	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02
AM 304 100*450 2.0*700	1	1.322	3009	(YU22445)	36227364-14	201	653	50	85	172	4	0.04	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02
AM 304 100*450 2.5*700	1	1.423	3127	(YU132252)	36227364-12	201	651	52	85	172	4	0.04	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02
AM 304 100*450 3.0*700	1	1.423	3127	(YU132252)	36227364-12	201	651	52	85	172	4	0.04	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02
AM 304 100*450 3.5*700	1	1.423	3127	(YU132252)	36227364-12	201	651	52	85	172	4	0.04	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02
AM 304 100*450 4.0*700	1	1.423	3127	(YU132252)	36227364-12	201	651	52	85	172	4	0.04	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02
AM 304 100*450 4.5*700	1	1.423	3127	(YU132252)	36227364-12	201	651	52	85	172	4	0.04	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02
AM 304 100*450 5.0*700	1	1.423	3127	(YU132252)	36227364-12	201	651	52	85	172	4	0.04	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02
AM 304 100*450 5.5*700	1	1.423	3127	(YU132252)	36227364-12	201	651	52	85	172	4	0.04	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02
AM 304 100*450 6.0*700	1	1.423	3127	(YU132252)	36227364-12	201	651	52	85	172	4	0.04	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02
AM 304 100*450 6.5*700	1	1.423	3127	(YU132252)	36227364-12	201	651	52	85	172	4	0.04	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02
AM 304 100*450 7.0*700	1	1.423	3127	(YU132252)	36227364-12	201	651	52	85	172	4	0.04	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02
AM 304 100*450 7.5*700	1	1.423	3127	(YU132252)	36227364-12	201	651	52	85	172	4	0.04	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02
AM 304 100*450 8.0*700	1	1.423	3127	(YU132252)	36227364-12	201	651	52	85	172	4	0.04	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02
AM 304 100*450 8.5*700	1	1.423	3127	(YU132252)	36227364-12	201	651	52	85	172	4	0.04	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02
AM 304 100*450 9.0*700	1	1.423	3127	(YU132252)	36227364-12	201	651	52	85	172	4	0.04	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02
AM 304 100*450 9.5*700	1	1.423	3127	(YU132252)	36227364-12	201	651	52	85	172	4	0.04	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02
AM 304 100*450 10.0*700	1	1.423	3127	(YU132252)	36227364-12	201	651	52	85	172	4	0.04	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02
AM 304 100*450 10.5*700	1	1.423	3127	(YU132252)	36227364-12	201	651	52	85	172	4	0.04	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02
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AM 304 100*450 13.0*700	1	1.423	3127	(YU132252)	36227364-12	201	651	52	85	172	4	0.04	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02
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AM 304 100*450 14.5*700	1	1.423	3127	(YU132252)	36227364-12	201	651	52	85	172	4	0.04	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02
AM 304 100*450 15.0*700	1	1.423	3127	(YU132252)	36227364-12	201	651	52	85	172	4	0.04	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02
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AM 304 100*450 20.5*700	1	1.423	3127	(YU132252)	36227364-12	201	651	52														

